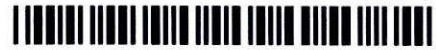
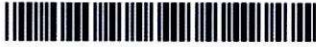




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D3171-1**Job Sheet 182963****Part No:** D3171-1**Job Qty:** 10 ea**Part Name:** Angle Bracket**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/7/18**Job Tracking No:****Due Date:** 9/14/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B SHEET 1 IPP A 02.11.04 New Issue KJ IPP Rev:B 08-03-27 now on water jet DD verified by:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		ac 18/09/09
100	Waterjet	10 pcs	9/14/18	9/14/18	0.00	0.48	Waterjet1		ac 18/09/09
110	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-1		ac 18/09/09 DAS
120	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC8-2		SEP 10 2018 68
130	Brake NC	10 pcs	9/14/18	9/14/18	0.03	0.25	Brake NC 1		SEP 10 2018 68
150	QC	10 pcs	9/14/18	9/14/18	0.00	0.00	QC5		DAS 38
160	Packaging	10 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3	5/0/9	SEP 22 2018
170	QC21-SA	10 Ea	9/14/18	9/14/18	0.00	0.00	QC21		SEP 22 2018

Part Op 100 - 1-Cut as per Dwg D3171
Descriptions: 130 - Bend as per Dwg D3171

MS 1809-24

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.2060 sf (.0206 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	316	0



Container No: S108639



Part: D3171-1

Job No: 182963

Serial No/Batch: S108639

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/09/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Angle	0.500inches + 0.006 - 0.001	0.506 0.499	Diameter	
2	Angle	0.257inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Angle	2.517inches $\pm$ 0.010	2.527 2.507		
4	Angle	1.180inches $\pm$ 0.010	1.190 1.170		
5	Angle	1.527inches $\pm$ 0.010	1.537 1.517		
6	Angle	0.400inches $\pm$ 0.010	0.410 0.390		
7	Angle	0.590inches $\pm$ 0.010	0.600 0.580		

Plex 9/7/18 8:05 AM Dart.Gagnon.Michelle